



What to Know Before Getting Started

Voiding the Warranty

- Krieger steel doors that are veneered are not intended for exterior use. Any such usage on exterior assemblies will void the warranty and relieve Krieger of any duty or responsibilities.
- Natural variations in the color or texture of wood are not to be considered defects.
- Unsatisfactory appearance caused by handling, job site finishing, and installation will void the warranty.
- Any modifications or repairs made to Krieger assemblies without prior authorization from Krieger Specialty Products will void the warranty.



We're Here to Help

At Krieger, we understand every project is unique. If after reviewing this guide, you have any questions or concerns about installing, adjusting, or maintaining your Krieger product, our engineering department is here to help.

Please call us directly at **562-695-0645** or reach out to your regional sales representative.

Visit [kriegerproducts.com/contact/](https://www.kriegerproducts.com/contact/) for more information.



Made in the USA

All Krieger products are proudly designed and manufactured in the United States.

Installation Instructions

STEP 1

- Oversized and special purpose doors are very heavy and require caution when handling.
 - Use the provided lift lugs when moving or handling oversized doors and frames.
 - To prevent denting or damage to the surface of doors and frames, be sure to use padding when moving.
 - Avoid resting doors on corners as this may cause damage.
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STEP 2

Take precautions when handling doors with preinstalled door bottoms.

DO NOT store or slide the doors on the door bottom seal. These door bottoms can damage easily, which will affect the performance of the door.

STEP 3

Wedging these types of doors at any point can damage the bottom seal.

STEP 4

- All paint applied to the doors and frames should be completely cured *before* adjusting seals.
 - Please be sure to use low-VOC solvent or water-based paint to reduce paint outgassing from breaking down the gasket seal material.
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STEP 5

- When handling wood veneer doors on the job site, do not store them outside as this can damage the veneer.
 - Store doors inside in a clean, dry environment.
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STEP 6

Due to our uncoupled acoustical door construction, there is a possibility the door may have a slight “pillow” or “balloon” shape. This is a normal condition that requires no repairs.

End Instructions